

Pipe A-50

Pipe Accessories

Pipe Lubricant & Bronze Wedges



DESCRIPTION	PRODUCT NUMBER
Bronze Wedges	21500
8.5 oz. Squeeze Bottle of Lube	21503
4 oz. Can of Lube	21504
Spray Pipe Lube 16 oz.	21507
1 Pint Lubricant	21510
1 Quart Lubricant	21520
1 Gallon Lubricant	21530



Two serrated silicon bronze wedges are inserted in the bell, after joint assembly, 180° apart at three and nine o'clock.

PVC Cement & Primer



DESCRIPTION	PRODUCT NUMBER
½ Pint PVC Cement	74310
1 Pint PVC Cement	74311
1 Quart PVC Cement	74314
1 Pint Sch. 80 PVC Cement	74312
1 Quart Sch. 80 PVC Cement	74313
1 Pint PVC Primer Purple	74317
1 Quart PVC Primer Purple	74318

Pipe Lubricant and PVC Cement Charts

DUCTILE IRON PIPE (approximate number of joints per can per pipe size)											
PIPE SIZE (inches)	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"
4 oz. Can of Lube	7.5	6	4	2.5	2	2	1.5	1	1	—	—
1 Pint Lubricant	30	25	17	10	8	7	6	5	4	3	2
1 Quart Lubricant	60	50	35	20	15	14	12	10	8	7	5
1 Gallon Lubricant	240	200	140	80	60	56	48	40	32	28	20

PVC PRESSURE PIPE & SEWER PIPE (approximate number of joints per can per pipe size)														
PIPE SIZE (inches)	1.5"	2"	2.5"	3"	4"	6"	8"	10"	12"	15"	18"	21"	24"	27"
4 oz. Can of Lube	21	18	15	12	10	6	4	2.5	2	1	.50	—	—	—
1 Pint Lubricant	85	70	60	50	40	25	15	10	7	4	2	1.5	1	.5
1 Quart Lubricant	170	140	120	100	80	50	30	20	14	8	4	3	2	1
1 Gallon Lubricant	680	560	480	400	320	200	120	80	56	32	16	12	8	4

PVC SOLVENT WELD PIPE (approximate number of joints per can per pipe size)													
PIPE SIZE (inches)	½"	¾"	1"	1¼"	1½"	2"	2½"	3"	4"	6"	8"	10"	12"
½ Pint of PVC Cement	88	75	45	38	30	20	15	10	8	3	1	.75	.5
1 Pint of PVC Cement	175	150	90	75	60	40	30	20	15	6	2	1.5	1
1 Quart of PVC Cement	350	300	180	150	120	80	60	40	30	12	4	3	2